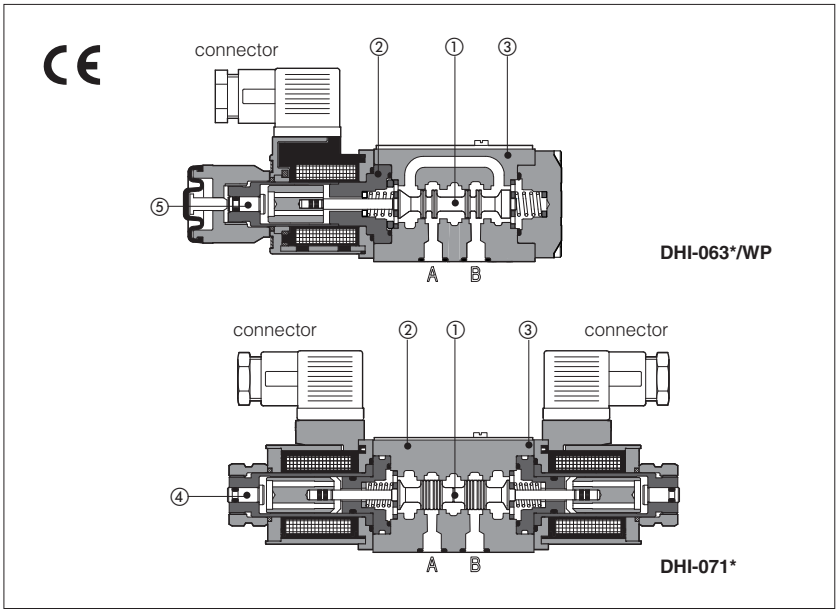
Solenoid directional valves type DHI

direct operated, ISO 4401 size 06



Spool type, direct operated valves with solenoids certified according the North American standard **cURus**.
Single and double solenoid valves are available in two or three position configurations and with a wide range of interchangeable spools with different schemes, three or four way connections, see section [2].
Solenoids ② are made by:

- wet type flanged tube, same for AC and DC power supply, with integrated manual override pin ④
- interchangeable coils, specific for AC or DC power supply, easily replaceable without tools - see section 5 for available voltages

Standard coils protection **IP65** (once correctly assembled with relevant electric connectors).
The coils are insulated according to class H for DC and AC versions.
The valve body ③ is 3 chamber type made by shell-moulding casting with wide internal passages.
Options
The following optional devices are available:

- prolonged manual override protected with rubber cap e for easy hand operation
- spool position monitor devices for safety applications
- optional coils with **IP67** AMP Junior Timer or lead wire for customized applications
- auxiliary hand lever

Surface mounting ISO 4401 size 06
Max flow up to 60 l/min
Max pressure: 350 bar

1 MODEL CODE

DHI – 0 63 1/2 /A - X 24 DC ** /*

Directional control valves size 06

Valve configuration, see table [2]
61 = single solenoid, center plus external position, spring centered
63 = single solenoid, 2 external positions, spring offset
67 = single solenoid, center plus external position, spring offset
70 = double solenoid, 2 external positions, without springs
71 = double solenoid, 3 positions, spring centered
75 = double solenoid, 2 external positions, with detent
77 = double solenoid, center plus external position, without springs
Other configurations are available on request.

Spool type, see section [2].

Seals material:
omit for NBR (mineral oil & water glycol)
PE = FPM

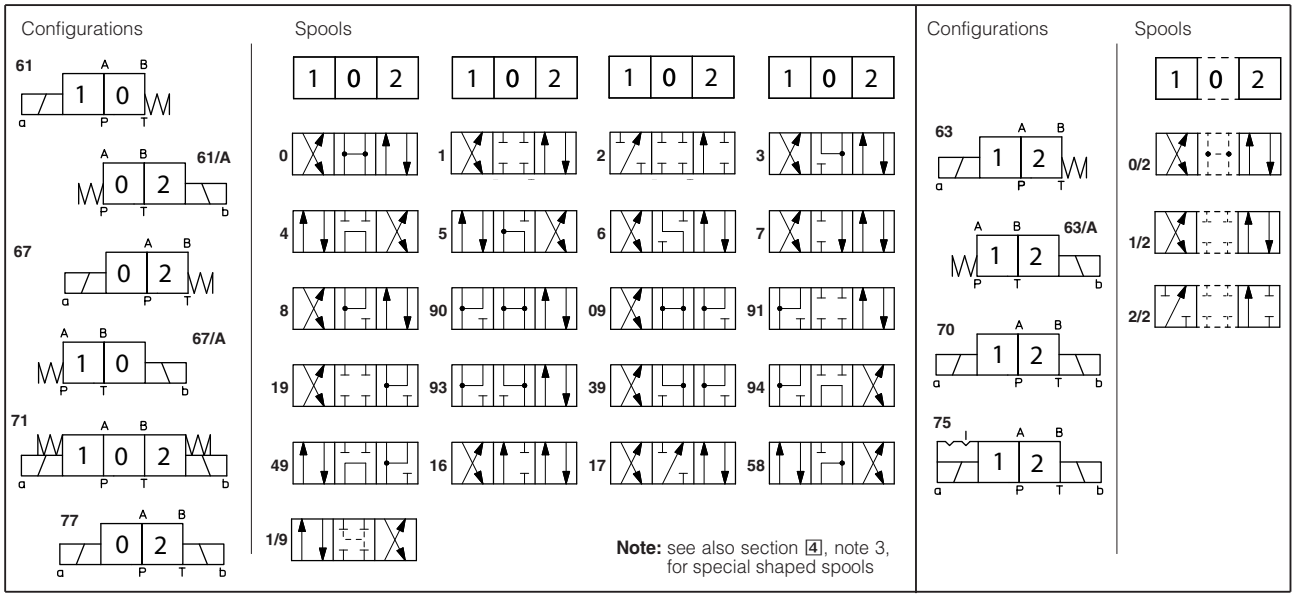
Series number

Voltage code, see section [5]
00 = valve without coils

X = without connector
See note 2 at section [5] for available connectors, to be ordered separately
Coils with special connectors, see section [9]
XJ = AMP Junior Timer connector
XS = Lead Wire connection

Options, see note 1 at section [4].

2 CONFIGURATIONS and SPOOLS (representation according to ISO 1219-1)



3 MAIN CHARACTERISTICS OF DHI AND DHU DIRECTIONAL VALVES

Assembly position / location	Any position for all valves except for type - 070* (without springs) that must be installed with horizontal axis if operated by impulses
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)
MTTFd valves according to EN ISO 13849	300 years, for further details, see technical table P007
Ambient temperature	from -30°C to +70°C (standard seals) -2°C to +70°C (/PE seals) (1)
Fluid	Hydraulic mineral oil HL, HLP as per DIN 51524
Recommended viscosity	15 ÷ 100 mm²/s - max allowed range 2,8 ÷ 500 mm²/s
Fluid contamination class	ISO 4406 class 21/19/16 NAS 1638 class 10, in line filters of 25 μm ($\beta_{25} \geq 75$ recommended)
Fluid temperature	-30°C +60°C (standard seals) -20°C +80°C (/PE seals)
Flow direction	As shown in the symbols of tables 2 and 3
Operating pressure	Ports P,A,B: **350** bar; Port T: **120** bar
Rated flow	See diagrams Q/Δp at section 7
Maximum flow	**60 l/min** see operating limits at section 8

(1) Option **/BT** = ambient temperature -40°C +60°C available on request

3.1 Coils characteristics

Insulation class	**H** (180°C) Due to the occuring surface temperatures of the solenoid coils, the European standards EN ISO 13732-1 and EN ISO 4413 must be taken into account
Protection degree DIN EN 60529	IP 65 (with connectors 666, 667, 669 or E-SD correctly assembled)
Relative duty factor	100%
Supply voltage and frequency	See electric feature 6
Supply voltage tolerance	± 10%
Certification	**cURus**

4 NOTES

1 Options

A = Solenoid mounted at side of port B (only for single solenoid valves). In standard versions, solenoid is mounted at side of port A.

WP = prolonged manual override protected by rubber cap - see section 12.

⚠ The manual override operation can be possible only if the pressure at T port is lower than 50 bar - see section 12.

WPD/H = manual override with detent, to be ordered separately, see tab. K150

FI, FV = with proximity or inductive position switch for monitoring spool position: see tab. E110.

MV, MO = auxiliary hand lever positioned vertically (MV) or horizontally (MO). For available configuration and dimensions see table E138.

2 Type of electric/electronic connector DIN 43650, to be ordered separately

666 = standard connector IP-65, suitable for direct connection to electric supply source.

667 = as 666, but with built-in signal led.

669 = with built-in rectifier bridge for supplying DC coils by alternate current (AC 110V and 230V - Imax 1A).

E-SD = electronic connector which eliminates electric disturbances when solenoid valves are de-energized.

3 Special shaped spools

- spools type **0** and **3** are also available as **0/1** and **3/1** with restricted oil passages in central position, from user ports to tank.
- spools type **1, 4, 5** and **58** are also available as **1/1, 4/8, 5/1** and **58/1.** They are properly shaped to reduce water-hammer shocks during the swiching.
- spools type **1, 3, 8** and 1/2 are available as **1P, 3P, 8P** and **1/2P** to limit valve internal leakages.
- spool type **1/9** has closed center in rest position but it avoids the pressurization of A and B ports due to the internal leakages.
- Other types of spools can be supplied on request.

5 ELECTRIC FEATURES

External supply nominal voltage ± 10%	**Voltage code**	Type of connector	Power consumption (2)	Code of spare coil DHI	Colour of coil label
6 DC	**6 DC**	666 or 667	33 W	COU-6DC/ 80	brown
9 DC	**9 DC**			COU-9DC /80	light blue
12 DC	**12 DC**			COU-12DC /80	green
14 DC	**14 DC**			COU-14DC /80	brown
18 DC	**18 DC**			COU-18DC /80	blue
24 DC	**24 DC**			COU-24DC /80	red
28 DC	**28 DC**			COU-28DC /80	silver
48 DC	**48 DC**			COU-48DC /80	silver
110 DC	**110 DC**			COU-110DC /80	black
125 DC	**125 DC**			COU-125DC /80	silver
220 DC	**220 DC**			COU-220DC /80	black
24/50 AC 24/60 AC	**24/50/60 AC**		60 VA (3)	COI-24/50/60AC /80 (1)	pink
48/50 AC 48/60 AC	**48/50/60 AC**			COI-48/50/60AC /80 (1)	white
110/50 AC 120/60 AC	**110/50/60 AC** **120/60 AC**			COI-110/50/60AC /80 (1) COI-120/60AC /80	yellow white
230/50 AC 230/60 AC	**230/50/60 AC** **230/60 AC**			COI-230/50/60AC /80 (1) COI-230/60AC /80	light blue silver
110/50 AC 120/60 AC	**110RC**	669	40 VA 35 VA	COU-110RC /80	gold
230/50 AC 230/60 AC	**230RC**		40 VA 35 VA	COU-230RC /80	blue

(1) Coil can be supplied also with 60 Hz of voltage frequency: in this case the performances are reduced by 10 ÷15% and the power consumption is 55 VA.

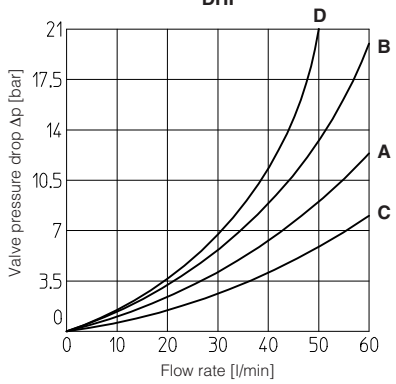
(2) Average values based on tests preformed at nominal hydraulic condition and ambient/coil temperature of 20°C.

(3) When solenoid is energized, the inrush current is approx 3 times the holding current. Inrush current values correspond to a power consumption of about 150 VA.

6 Q/ΔP DIAGRAMS based on mineral oil ISO VG 46 at 50°C

Flow direction / Spool type	P→A	P→B	A→T	B→T	P→T
0, 0/1	C	C	C	C	
0/2, 1, 1/1, 1/2, 1/9	A	A	A	A	
2, 3, 3/1	A	A	C	C	
2/2, 4, 4/8, 5, 5/1, 58, 58/1, 94	D	D	D	D	A
6, 7, 16, 17	A	A	C	A	
8	C	C	B	B	
9, 19, 90, 91	B	B	A	A	
39, 93	D	D	D	D	

DHI



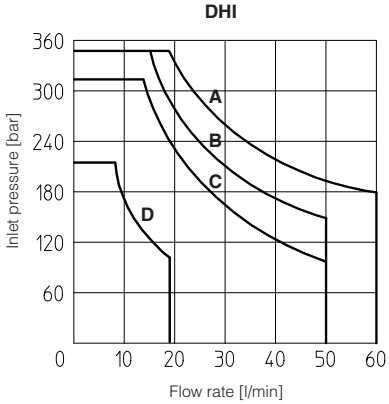
7 OPERATING LIMITS based on mineral oil ISO VG 46 at 50°C

The diagrams have been obtained with warm solenoids and power supply at lowest value (V_{nom} - 10%). The curves refer to application with symmetrical flow through the valve (i.e. P→A and B→T). In case of asymmetric flow and if the valves have the devices for controlling the switching times the operating limits must be reduced.

DHI

Curve	Spool type
A	0, 1, 1/2, 8
B	0, 0/1, 0/2, 1/1, 1/9, 3, 3/1
C	4, 4/8, 5, 5/1, 6, 7, 16, 17, 19, 39, 49, 58, 58/1, 09, 90, 91, 93, 94
D	2, 2/2

DHI



8 SWITCHING TIMES (average values in msec)

Valve	Switch-on AC	Switch-on DC	Switch-off
DHI + 666 / 667	30	45	20
DHI + 669	45	—	80
DHI + E-SD	30	45	50

Test conditions:

- 36 l/min; 150 bar
- nominal voltage
- 2 bar of counter pressure on port T
- mineral oil: ISO VG 46 at 50°C.

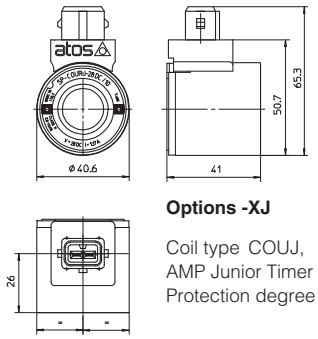
The elasticity of the hydraulic circuit and the variations of the hydraulic characteristics and temperature affect the response time.

9 SWITCHING FREQUENCY

Valve	AC (cycles/h)	DC (cycles/h)
DHE + 666 / 667	7200	15000

10 COILS WITH SPECIAL CONNECTORS only for voltage supply **12, 14, 24, 28** VDC

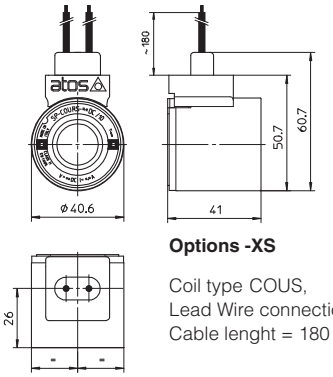
AMP Junior timer connector



Options -XJ

Coil type COUJ,
AMP Junior Timer connector
Protection degree **IP67**

Lead Wire connection

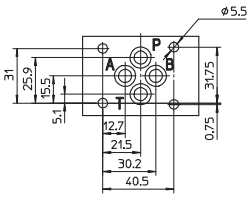


Options -XS

Coil type COUS,
Lead Wire connection
Cable lenght = 180 mm

Note: For the electric characteristics refer to standard coils features - see section 5

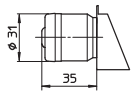
11 DIMENSIONS [mm]



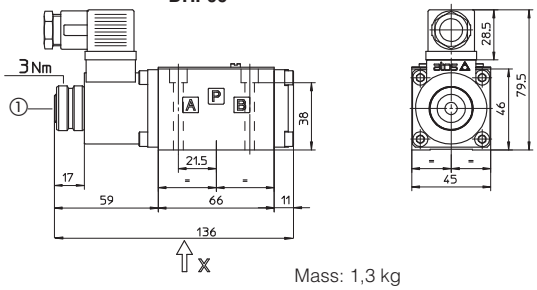
ISO 4401: 2005
Mounting surface: 4401-03-02-0-05
Fastening bolts:
4 socket head screws M5x50 class 12.9
Tightening torque = 8 Nm
Seals: 4 OR 108
Ports P,A,B,T: Ø = 7.5 mm (max).

P = PRESSURE PORT
A, B = USE PORT
T = TANK PORT
For the max pressures on ports, see section 4

OPTION /WP

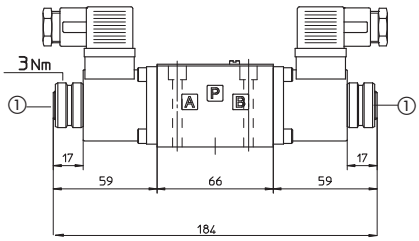


DHI-06



Mass: 1,3 kg

DHI-07



Mass: 1,6 kg

① Standard manual override PIN
⚠ The manual override operation can be possible only if the pressure at T ports is lower than 50 bar

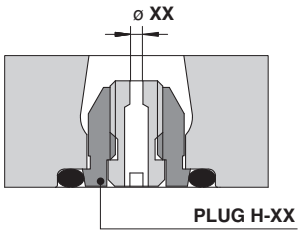
Overall dimensions refer to valves with connectors type 666

12 PLUG-IN RESTRICTOR (to be ordered separately)

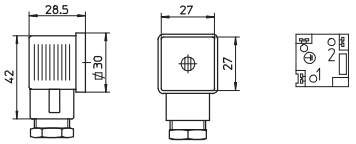
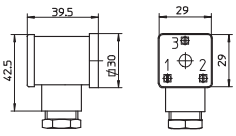
The use of plug-in restrictors in valve's ports P or A or B may be necessary is case of particular conditions as long flexible hoses or the presence of accumulators which could cause at the valve switching instantaneous high flow peaks over the max valve's operating limits.

Ordering code: **PLUG H-XX**

XX = **08, 10, 12, 15** calibrated orifice diameter in tenths of mm
Example PLUG-H-**12** = orifice diameter **1,2 mm**
Other orifice dimensions are available on request



13 ELECTRIC CONNECTORS ACCORDING TO DIN 43650 (to be ordered separately)

666, 667 (for AC or DC supply)	**669** (for AC supply)	**CONNECTOR WIRING**	
		**666, 667** 1 = Positive ⊕ 2 = Negative ⊖ ⊕ = Coil ground	**669** 1,2 = Supply voltage VAC 3 = Coil ground
		SUPPLY VOLTAGES	
		666 All voltages	**667** 24 AC or DC 110 AC or DC 220 AC or DC
			669 110/50 AC 110/60 AC 230/50 AC 230/60 AC

Note: for electronic connectors type **E-SD**, see tab. K500

14 MOUNTING SUBPLATES

Model	Ports location	GAS Ports A-B-P-T	Ø Counterbore [mm] A-B-P-T	Mass [kg]
BA-202	Ports A, B, P, T underneath;	3/8"	–	1,2
BA-204	Ports P, T underneath; ports A, B on lateral side	3/8"	25,5	1,8
BA-302	Ports A, B, P, T underneath	1/2"	30	1,8

The subplates are supplied with 4 fastening bolts M5x50. Also available are multi-station subplates and modular subplates. For further details see table K280.